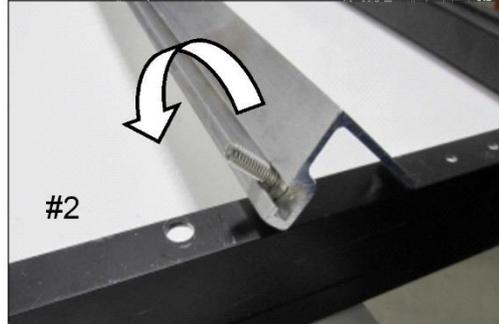
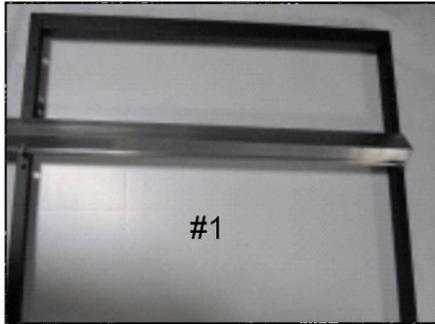


# Instructions for Attaching Solar Panel to Mounting Rails



**For T-Slot Rails:** Lay T-Slot rails across the short axis of the panel as shown in Photo #1. Slide stainless bolts into T-slot of rail and position so they are opposite to the mounting holes on the frame of the panel as shown in Photo #2.

Then roll the rails over so the bolts slip into the holes on the panel frame. Place the flange nut on your finger with the flange UP and thread onto the bolt from underneath as shown in Photo #3. Finger tighten.

**For Pre-Punched Angle Rails:** Attach panel rails to solar module across the width of the panel as in Photo #4. Make sure the part of the rail with the punched slots "toes-out" toward the ends of the panel. Insert the bolts in the holes provided from underneath facing out (Photo #5) and tighten on the flange nut. It is important that the flange nut bears against the rail and not the panel frame, Photo #6.

